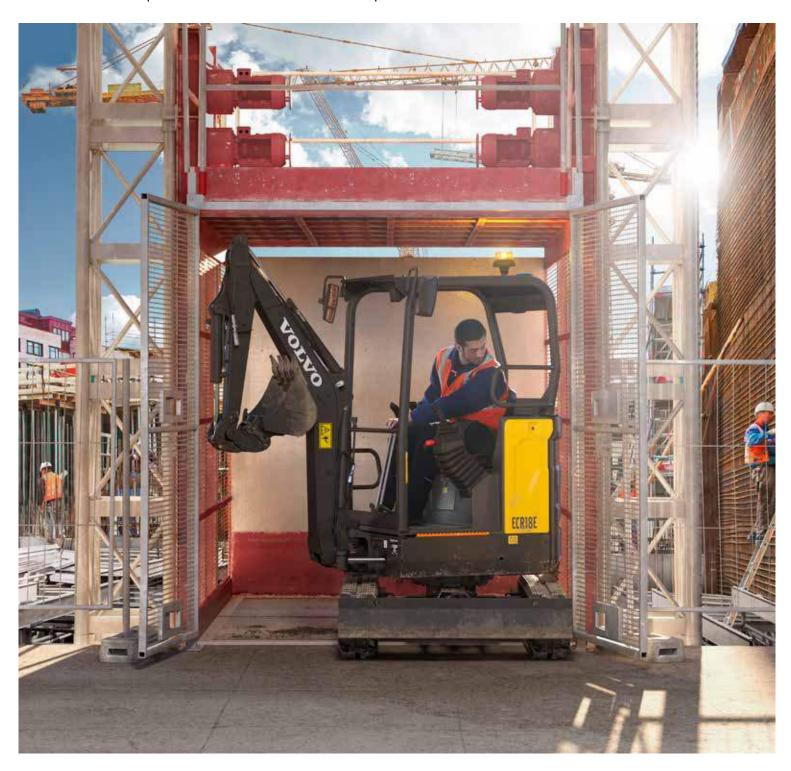
ECR18E

Volvo Compact Excavators 1.7-1.98 t 16.3 hp



Ready for work

The ultra-short swing radius ECR18E is the perfect choice for working in tight conditions. Easy to transport and easy to operate, this 1.8t excavator will make light work of tough jobs. With a robust design, combined with best-in-class service access, you can be sure this is a machine designed to promote low operating costs.

Small but tough

The unique high-profile counterweight design is made from three strong pieces of cast iron which wrap around the rear of the machine, protecting all vital components. All-around steel panels, recessed 10mm from the counterweight, offer further protection.



Safe and easy operation

The roomy and uncluttered operator environment of the machine is designed to keep you safe and focused while at work, including simple layout of the controls, fingertip controls and large travel pedals. Safety is built-in to the machine with a ROPS/TOPS/FOPS canopy, a large entrance including high visibility step, and an orange seatbelt as standard for easy checks by site managers.



Best-in-class serviceability

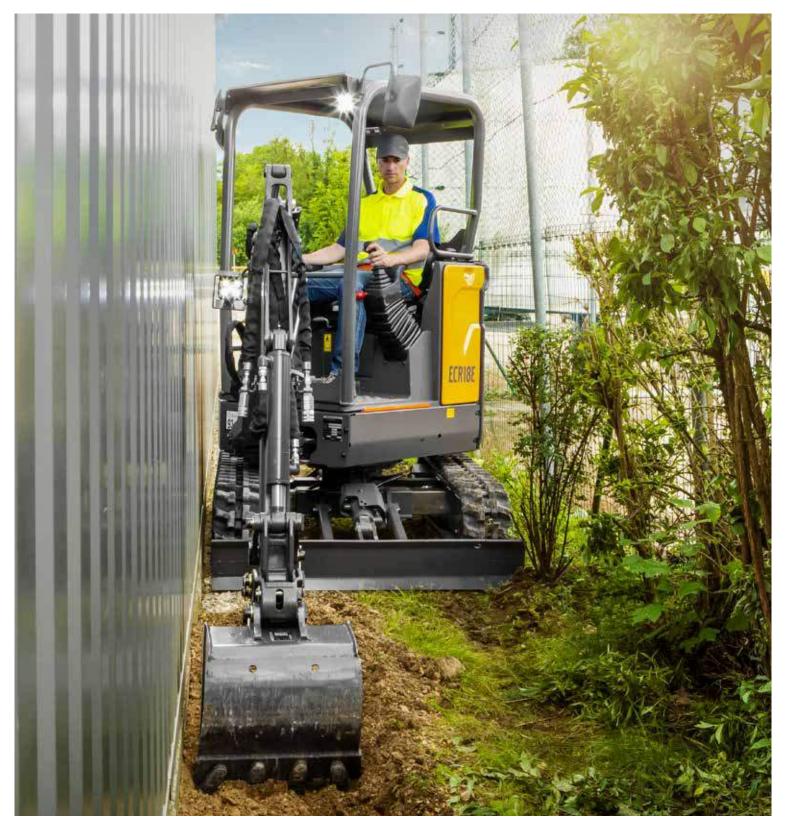
Complete maintenance tasks with speed thanks to the hinged fuel tank which enables an impressive ease of access to the engine compartment, and easy to locate daily check points. A 50-hour greasing interval further contributes towards the best-in-class serviceability of this machine.



Transport with ease

Transportation of the machine is safe and secure, thanks to its light weight and convenient design. With automatic slew lock and four easily accessed large tie-down points on the upper frame, the machine can be safely transported on a small trailer with up to three buckets and a hydraulic breaker, while maintaining a total transport weight of less than 2t.





COMPACT BY DESIGN

For superior versatility when working in confined spaces, the ECR18E features an ultra-short tail radius. The machine design ensures that the frame corner, swing post and cylinder stay within the tracks when digging alongside obstacles. The result is maximum visibility and a reduced risk of machine damage when working in tight conditions.

Short swing, big potential

SAFETY FIRST

- High visibility entry step, orange seatbelt **A VOLVO EXCLUSIVE**
- Controls lock options (switch, seat operator presence or buckled seatbelt sensor)

A VOLVO EXCLUSIVE

- 4 large easily accessible tie-down points on the upper frame **NEW**
- Outstanding all-around stability
- ROPS/TOPS/FOPS certified 4-pillar canopy

SMALL BUT TOUGH

- All-around steel panels **NEW**
- High-profile cast counterweight A VOLVO EXCLUSIVE
- Boom cylinder on top
- Protected hoses, routed inside the boom

OPERATE WITH EASE

- Fingertip controls A VOLVO EXCLUSIVE
- Simple controls layout
- Uncluttered floor, large travel pedals
- Automatic 2-speed travel
- Smooth combined movements



COMPACT BY DESIGN

- Ultra-short swing radius **NEW**
- Variable undercarriage width, less than 1-meter wide
- In-track boom swing



MAXIMIZE PROFITABILITY

- Best-in-class access to engine compartment thanks to hinged fuel tank A VOLVO EXCLUSIVE
- Auto engine shutdown and auto-idle (options)

A VOLVO EXCLUSIVE

• 50-hour greasing intervals

THE COMPLETE PACKAGE

- Genuine Volvo Parts
- Full range of matched Volvo Attachments

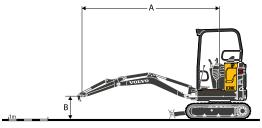
Volvo ECR18E in detail

Engine		D0.04				
Engine	, .	D0.9A				
Max. power at	r/min	2 300				
Gross	kW	12				
	hp	16.3				
	According to ISO 2534 / SAE J199					
Max. torque	Nm	52				
at engine speed	r/min	1800				
No. of cylinders		3				
Displacement	cm ³	898				
Bore	mm	72				
Stroke	mm	73.6				
Compression ratio		24				
Electrical system						
Battery	V	1 x 12				
Battery capacity	Ah	42 - 70				
Alternator	V/Ah	12/40				
Swing system						
Max, slew speed	r/min	9.5				
Max, slew torque	daNm	243				
Undercarriage						
Bottom/top rollers per side		3/0				
Track tension		By grease piston				
Blade (width x height)	mm	1340 x 230				
Digging Performances						
Standard bucket width (blade, W/O side cutter)	mm	450				
Standard bucket mass	kg	33				
Standard bucket rated capacity	Ī	36				
Bucket rotation	0	196				
Bucket breakout force (ISO)	daN	1290				
Short arm tearout force (ISO)	daN	795				
Long arm tearout force (ISO)	daN	695				

Weight and Ground Pressure		
Operating weight according to ISO 6016	kg	1700
Ground pressure (canopy)	kPa	28.4
Transport weight	kg	1 625
With rubber tracks	mm	230
With short arm	mm	950
With fuel tank capacity	%	100
With long arm and heavy counterweight	+kg	42
With steel tracks	+kg	78
Hydraulic system		
Maximum system flow	l/min	34
Maximum flow for accessories	l/min	30
Maximum operating pressure	MPa	17
Travel System		
Max, drawbar pull	daN	1300
Max. travel speed low	km/h	1.8
Max. travel speed high	km/h	3.5
Gradeability	0	30
Service Refill		
Fuel tank	- 1	21
Hydraulic system, total	- 1	21
Hydraulic tank	- 1	15
Sound Level		
Interior sound level according to ISO 6396		
LpA	dB(A)	78
External sound level according to ISO 6395 an	d EU No	oise Directive
(2000/14/EC) and 474-1:2006 +A1:200		
LwA	dB(A)	93

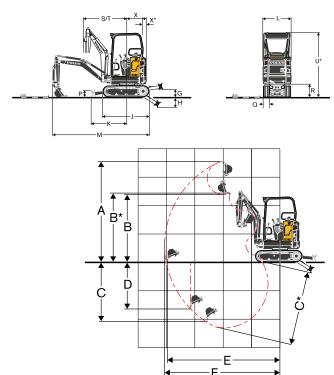
LIFTING CAPACITY ECR18E

These capacities are given for a machine equipped with a canopy, rubber tracks and without a bucket or quick coupler. The below values are in compliance with ISO standard 10567. They do not exceed 75% of the tipping load or 87% of the hydraulic limit with the machine on firm level ground. Loads marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load. Caution: In accordance with EN 474-5, the machine must be equipped to carry out handling operations. It is the operator's obligation to know and follow the applicable national and local safety regulations.



			Lifting point radius (A)						
		2.0 m		3.0 m		Max reach			
	Lifting point height (B) m								Max. m
	2	kg	-	-	-	259	-	251	3.06
Arm: 950mm	1	kg	484*	458	270*	254	265	209	3.44
+ Dozer blade up	0	kg	469	434	269	248	220	210	3.40
	-1	kg	465*	440	262	-	221	243*	2.93
	2	kg	-	-	270*	259	274*	251	3.06
Arm: 950mm	1	kg	484*	458	300*	254	261*	209	3.44
+ Dozer blade down	0	kg	593*	434	313*	248	248*	210	3.40
	-1	kg	465*	440	-	-	243*	243*	2.93
Arm: 950mm	2	kg	-	-	270*	271*	274*	266	3.06
+ Dozer blade down	1	kg	484*	484	300*	270	261*	222	3.44
+ Heavy counterweight	0	kg	593*	461	313*	264	248*	224	3.40
+ Heavy Counterweight	-1	kg	465*	467*	-	-	243*	244*	2.93
A 1150	2	kg	-	-	228*	228*	244*	239	3.29
Arm: 1150mm	1	kg	390*	390*	280*	270	215	204	3.63
+ Dozer blade up + Heavy counterweight	0	kg	496	457	277	261	216	205	3.60
	-1	kg	497*	459	257*	257*	225*	225*	3.16
Arm: 1150mm	2	kg	-	-	228*	228*	244*	239	3.29
	1	kg	390*	390*	280*	270	239*	204	3.63
+ Dozer blade down	0	kg	603*	457	314*	261	229*	205	3.60
+ Heavy counterweight	-1	kg	497*	459	257*	257*	225*	225*	3.16

DIMENSIONS							
Desc	ription		Unit	ECR18E			
Arm			mm	950	1 150		
Α	Maximum cutting height		mm	3 442	3 582		
В	Maximum dump height		mm	2 444	2 588		
B*	Maximum bucket clearance	Maximum bucket clearance		2 482	2 625		
С	Digging depth		mm	2 234	2 434		
C*	Maximum digging depth			2 528	2 727		
D	Maximum vertical wall digging depth		mm	1898	2 091		
E	Maximum digging reach at ground level		mm	3 921	4 113		
G	Highest position dozer blade Short blade		mm	225			
		Long blade	mm	267			
Н	Lowest position dozer blade Short blade		mm	267			
	Long blade		mm	386			
J	Track length	ack length		1 620			
K	Dozer blade, maximum reach at ground level	er blade, maximum reach at ground level Short blade		1 082			
	Long blade		mm	1 272			
L	Overall width with 230mm tracks	Min	mm	995			
		Max	mm	1 352			
M	Overall length		mm	3 431	3 309		
M*	Transport length (arm lowered)	Short blade	mm	3 932	3 944		
		Long blade	mm	4 122	4 134		
Р	Dozer blade height		mm	231			
Q	Shoe width (rubber)		mm	230			
Q(1)) Shoe width (steel)		mm	230			
R	Ground clearance to superstructure		mm	456			
S	Front slew radius		mm	1 575	1 568		
T	Front slew radius with maximum offset		mm	1 2 6 9	1 287		
U*	Overall height canopy		mm	2 298			
Χ	Tail slew radius		mm	688			
Х*	Rear overhang (across tracks)		mm	1	2		
β1	Maximum boom offset to the right		mm	5	16		
β2	Maximum boom offset to the left		mm	640			
(1) Option							



STANDARD EQUIPMENT

Engine

Low emission, water-cooled, Volvo 3-cylinder diesel engine, meeting EPA Tier 4 and EU Stage V environmental regulations

Starter motor protected against ignition when engine is already running
Automatic engine cut-off in case of overheating or low oil level
Engine starting safety device: the left console must be raised to operate the starter

Drivetrain

Automatic two-speed travel hydraulic motors with reduction gears

Electric / Electronic control system

Maintenance-free battery
IP67 protected electrical system and high quality connectors

Battery disconnect connector

Working light on the canopy frame

12V power socket in cab with cellular phone storage

Swing system
Radial piston hydraulic motor with integrated shockless valve

Automatic multi-disc spring applied hydraulic released slew brake

Stamped steel panels all-around, recessed 10 to 15mm 4 integrated tie-down points on upper structure

Undercarriage
Box welded fabricated frame
Box section highly rigid dozer blade structure

Hydraulic system
High performance Volvo Hydraulic System
Flow-Sharing and Load Sensing main control valve
Boom cylinder cushioning at end stroke (up)
Patented filtering and filling element
Large side by side oil cooler and radiator

Double-acting hydraulic circuit for accessories Hydraulic hoses routed inside the boom for increased protection

Canopy
Robust 4-pillar structure canopy

Cushionned operator station
Highly visible orange footstep

Highly visible orange seatbelt with warning indicator on display Toolbox with integrated storage for operator's manual and lockable door

Digging equipment

Digging equipment
Casted end and structural parts on arm, pivot, undercarriage and upper structure noze
Monoblock box welded fabricated boom and arm
Long-life steel bushings & hardened, pre-lubricated and corrosion resistant pins

50-hours intervals on all grease points

Machine controls

Automatic locking device for pilot controls and travel levers when the left console is raised Proportional and adjustable fingertip control for boom offset and auxiliary circuit Pressure accumulator to lower the equipment on the ground

Instrumentation and monitoring
Permanent digital hour meter visible from outside cab Engine temperature and fuel level gauges

Official approval

Machine conforming to European directive 2006/42/EC
Noise emissions in the environment conforming to directive 2000/14/EC
Hand Arm Vibrations - Whole Body Vibrations compliant with directive 2002/44/EC

Electromagnetic compatibility (EMC) conforming to European directive 2004/108/EC and

Object handling device conforming to EN 474-1 and EN 474-5 standards

ROPS (Roll-Over Protective Structure) conforming to ISO 3471-1 and SAE J1040 standards TOPS (Tip-Over Protective Structure) conforming to ISO 12117 and EN 13531 standards

OPG 1 (Operator Protective Guard on top) conforming to ISO 10262 standard (when equipped)

OPTIONAL EQUIPMENT

Engine
Auto idling system
Engine auto shut-down with time adjustment

Operator environment

Vinyl seat with mechanical suspension, low back and 2" orange seatbelt

Vinyl seat with mechanical suspension, extended back with lumbar adjustment and 2" orange retractable seatbelt

I Vinyl seat with mechanical suspension, extended back with lumbar adjustment and 3" retractable seatbelt Additional lockable storage box (behind the seat) Electrical switch for ISO/SAE control pattern change

Travel alarm Anti-theft, code lock

Anti-theft, coded key

Controls lock, switch
Controls lock, seat operator presence and switch

Controls lock, seatbelt sense

Rear wind protection canopy

Tool kit

Machine exterior
Left/Right rearview mirror
One protected worklight on the boom

One rear worklight

Rotating beacon
One protected worklight on the boom LED

One rear worklight LED

LED worklights package
Warning beacon, flashing LED
Green beacon link to safety belt

Heavy counterweight
Several level of customisation (RAL specifications) to match with your corporate identiti

Undercarriage 230mm rubber tracks 230mm steel tracks

Short dozer blade

Long dozer blade Hydraulics

Relief valve for auxiliaries

Kit 2 flat face hydraulic couplings

Double acting circuit for hydraulic quick couplers

Boom and arm safety lifting valves Boom, arm and dozer blade safety lifting valves Several grades of mineral and bio hydraulic oil

Digging equipment

Long arm with heavy counterweight

Machine controls
On/Off fingertip control for boom offset and auxiliary circuit
Attachments

Volvo mechanical quick coupler (pin-on)

Lehnhoff® mechanical quick coupler
Symmetrical type mechanical quick coupler (S30)

General Purpose buckets Fixed Ditching buckets Tiltable Ditching buckets

Hydraulic breaker HB02LN

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

